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Fig.1

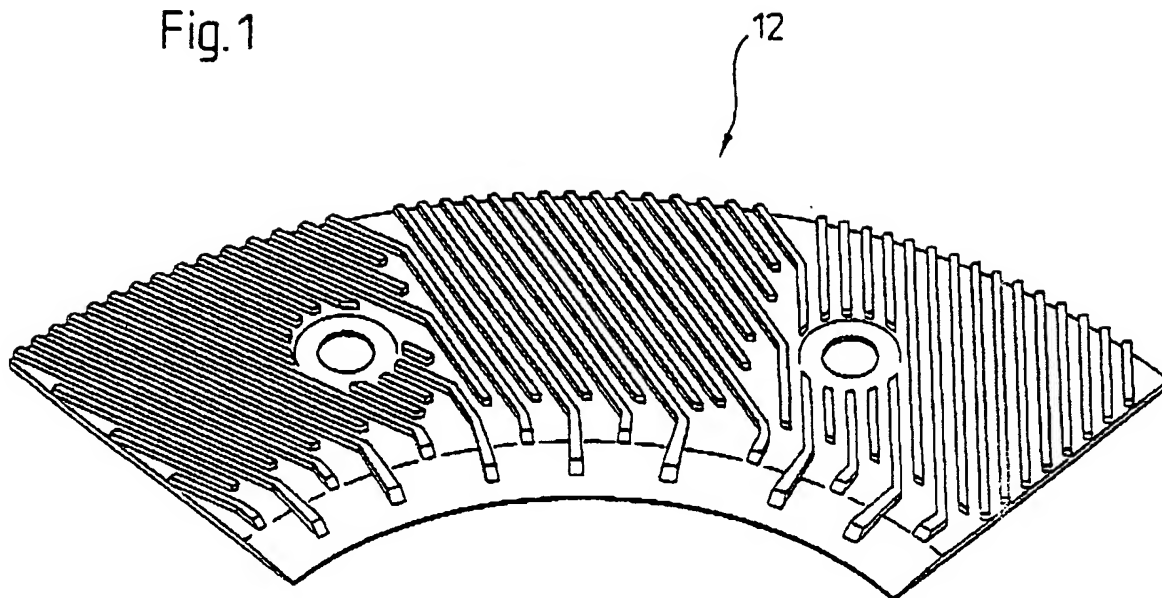
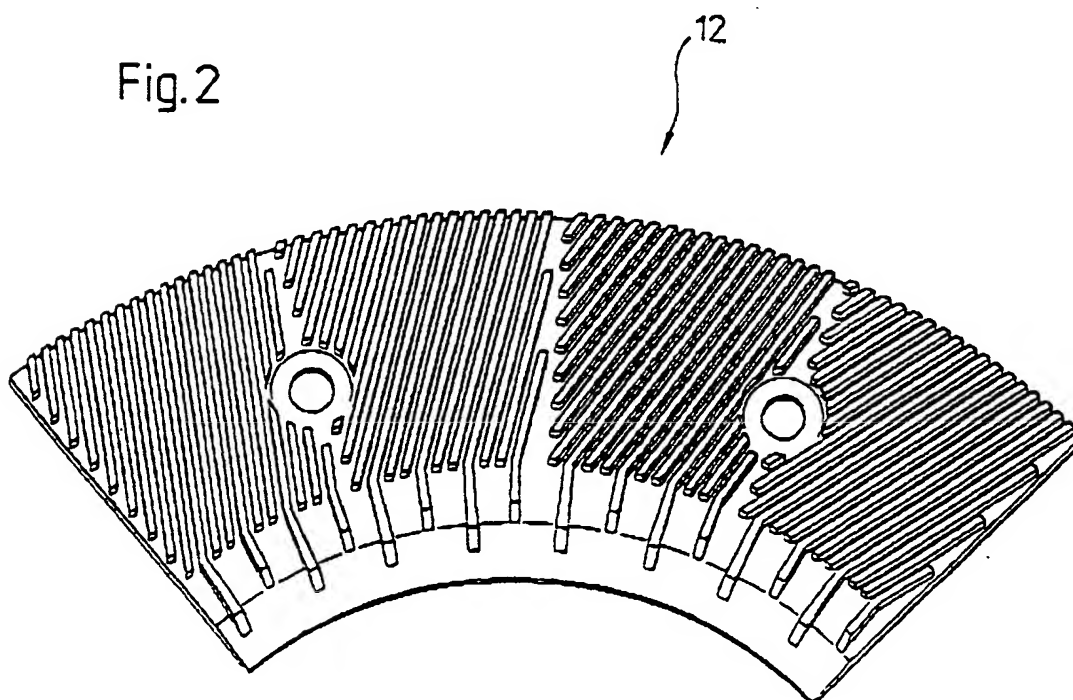
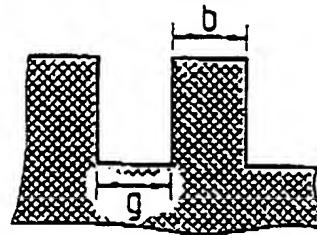


Fig.2



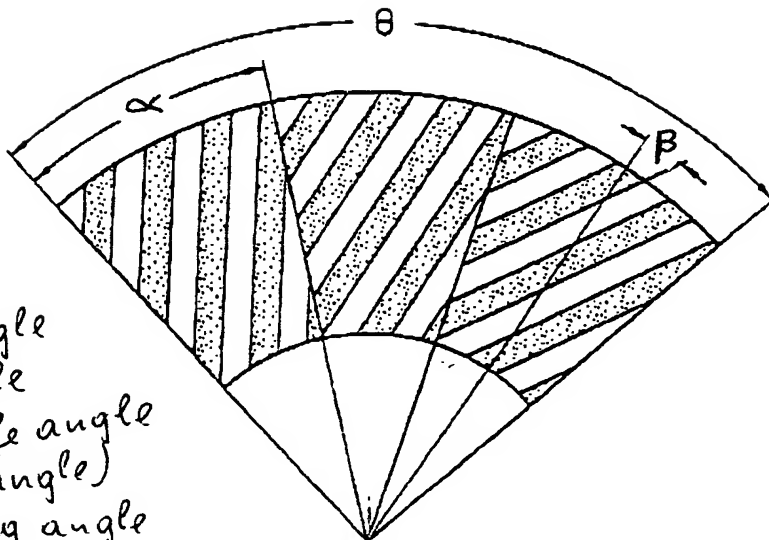
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Fig.3



b Messerbreite knife width (bar width)
 g Nutbreite groove width

Fig.4



θ Segmentwinkel
 α Sektorwinkel
 β Zahn. bzw. Messer-
 winkel (Barangle)
 γ Schnittwinkel
 γ $\alpha_s + \alpha_R$ oder
 γ $2 \times \alpha$ für $\alpha_s = \alpha_R$

⊙ segment angle
 α sector angle
 β tooth or knife angle
 (bar angle)
 γ intersecting angle
 γ $\alpha_s + \alpha_R$ or
 γ $2 \times \alpha$ for $\alpha_s = \alpha_R$

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Fig.5

